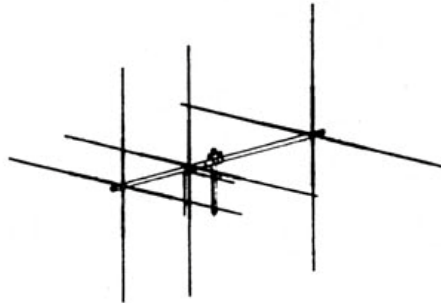


Assembly Instructions



M103HV



Your Maco 103HV maxibeam is an innovation in base station beam design, which enables the vertical and horizontal to be assembled for either 10 or 11 meters.

For example, using the charts supplied, you can assemble the horizontal for 11 meters and the vertical for 10 meters, or reverse this, or assemble both the same. The horizontal and vertical do not affect each other, so feel free to set your antenna up whichever way you wish.

THE ONLY DIFFERENCE BETWEEN THE HV BEAMS AND THE INSTRUCTIONS INCLUDED IS THAT THE HV BEAM HAS BOTH SETS OF ELEMENTS ON THE SAME BOOM.

PLEASE ADD THE FOLLOWING INSTRUCTIONS TO THOSE SUPPLIED:

Mount the first reflector with the u-bolt facing the rear. Mount its mate with the u-bolt facing the front of the beam. This is so the vertical and horizontal elements will be close together, but they should not touch. Maintain a 1/4" spacing between the hardware.

Do the same with all the elements and measure the spacing only once per set of elements.

Maco Antennas - a Division of Charles Electronics, LLC
302 S. East St.
Mt. Carroll, IL 61053

815-244-3500
www.macoantennas.net

MACO M103HV

PACKING LIST

<u>PART</u>	<u>QTY</u>	<u>O.D.</u>	<u>SIZE</u>	<u>LENGTH</u>	<u>DESCRIPTION</u>	<u>CHECKLIST</u>
T59P	1	1-1/2"	.050	72"	ALUM TUBING SWAGED 1 END 6"	___
T28	1	1-1/2"	.050	72"	ALUM TUBING	___
T11P	6	5/8"	.050	72"	ALUM TBNG SLTD BOTH ENDS	___
T04	4	1/2"	.050	80 1/2"	ALUM TUBING	___
T01	8	1/2"	.050	72"	ALUM TUBING	___
P01P	1		1/4" x 5"	5"	PLATE 1-1/2" BOOM TO 1-1/2" MAST	___
G01P	2				GAMMA MATCH	___
Z08P	4				GAMMA STRAPS F/COAX CONNECTS	___
S42	2				FEMALE COAX CONN W/MOUNTING	___

HARDWARE BAG #1

U02	10		1-1/2"		PLATED U-BOLTS	___
S02	10		1-1/2"		PLATED SADDLES	___
N03	21		5/16"		HEX NUTS	___

HARDWARE BAG #2

BE1P	6	1-1/2"			BOOM TO ELEMENT MOUNT	___
W58P	12	5/8"			EXTRUDED ALUM CLAMPS	___
S21	22		10-24	1/2"	MACHINE SCREWS	___
PL2	12		.437		PLASTIC CAP - BLACK	___
N11	22		10-24		SQUARE NUTS	___
Z02P	4		1/2"		GAMMA STRAPS	___
N12	8		#10		LOCKWASHER	___
PL4	1		1-1/2"		PLASTIC CAP - BLACK	___
PL4R	1		1-1/2"		PLASTIC CAP - RED	___
	1				INSTRUCTION SHEET	___
	1				WARRANTY SHEET/SAFETY SHEET	___
	1				TIP SHEET	___

WHEN ORDERING PARTS, ALWAYS GIVE PART NUMBER AND DESCRIPTION.

Please note: In an effort to keep the price on Maco Antennas down, we have decided not to clean up all the burrs and rough edges on the parts. We recommend that you deburr and clean up each part with files, sandpaper, etc. so that they go together easily. We are aware this needs to be done but have elected not to do it to save you the money we would have to add to the price of the kit for this service.

MACO M103C

ASSEMBLY INSTRUCTIONS

FIGURE 1 GENERAL INSTRUCTIONS

This drawing shows a view of the antenna assembled. The M103C may be used vertically or horizontally. These instructions and FIGURES 2 through 4 show the correct assembly instructions. It is highly recommended that rope be put in the elements to prolong their life.

Upon completion of assembly, install the red plastic cap (PL4R) on the director end of the antenna, and the black plastic cap (PL4) on the reflector end. This will allow you to determine at a glance the direction of transmit and receive.

FIGURE 2 BOOM ASSEMBLY AND MAST MOUNTING

To assemble the boom insert the swaged end of the 1-1/2" O.D. boom section (T59P) 5 inches into one end of the other 1-1/2" O.D. boom section (T28P). The overall length of the boom should be about 11' 7". Center the boom-to-mast plate (P03P) over the joint and clamp the boom sections together with the U-bolts, saddles and hardware as shown in detail 2A.

This antenna is designed for mounting on a 1-1/2" O.D. heavy duty mast. Mount using 1-1/2" U-bolts, saddles and hardware as shown in detail 2B.

CAUTION.....

Take care to avoid any contact with overhead power lines when raising your antenna. Serious or fatal injury could result.

FIGURE 3 ELEMENT ASSEMBLY AND MOUNTING

To assemble the elements, use (4) of the clamps (W58P) and #10 x 1/2" screw and square nuts (S2 1, N1 1) as shown in the element assembly detail. Insert a length of the 1/2" O.D. unslotted tubing (T01P) into each end of the element sections. Adjust each end to the "B" dimensions and tighten the clamps. Check the overall length ("A" dimension). Push a 437" plastic cap (PL2) on each end of the elements.

Mount the elements onto the boom using U-bolts, saddles, and hardware (U02, S02, NO 1, N02) to fasten the boom-to-element clamp (BE 1P) as shown in the element mounting detail. From the 72" to center, end of the boom, measure in 5/8" to the outside edge of the mounting hardware and fasten the director. Refer to Figure 1 for the spacing dimensions and fasten the driven element and reflector.

Line the elements up with the use of a level or any other workable method. Double check the spacing dimensions and make sure the elements are centered in the boom-to-element clamps. Tighten all hardware taking care to line the elements up with the use of a level. Check your measurements and make sure the elements are centered on the boom.

TIGHTEN ALL HARDWARE SNUG; DO NOT CRUSH THE TUBING. CRUSHING GREATLY WEAKENS THE TUBING.

ASSEMBLY INSTRUCTIONS

(continued)

FIGURE 4 GAMMA MATCH MOUNTING

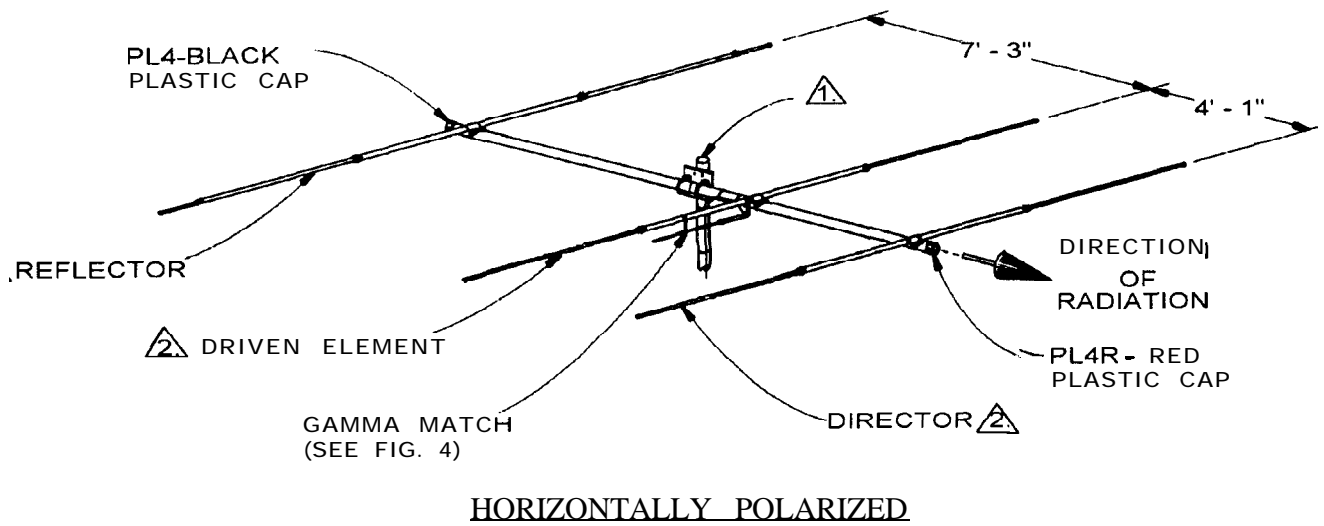
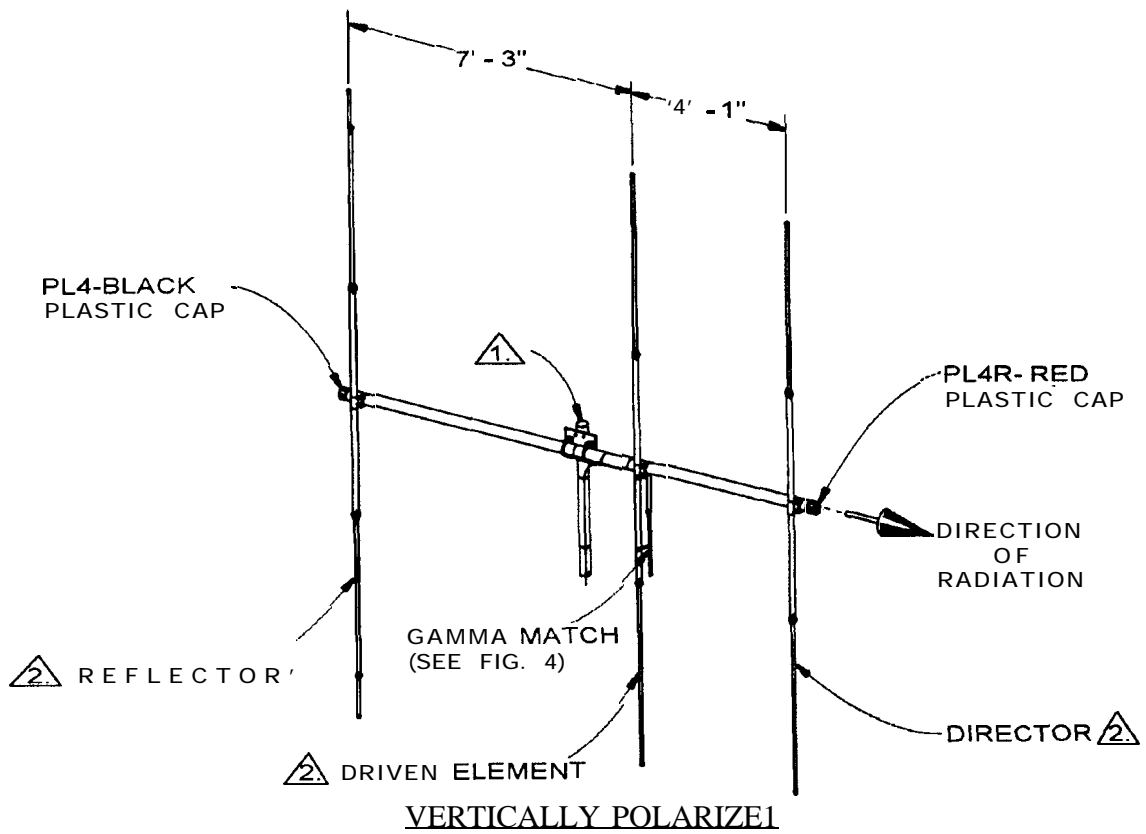
Mount the gamma match (**G01P**) to the driven element, using the gamma straps (**Z02P**, **Z08P**) and attaching hardware as shown. Attach your 52 ohm coaxial cable to the connector (**S42**) and dress along boom and down the mast. The gamma is shown pointing down - this is to let water out.

ADJUSTING THE STANDING WAVE RATIO (SWR)

Refer to Figure 4. The dimensions given are approximate and should be used as a starting point. The gamma match has 2 adjustments. First is the capacitor adjust and second is the slider adjust. Connect a SWR bridge coax between your transmitter and the antenna and check the SWR. If adjustment is required, loosen the clamp on the gamma match and the screws holding the slider (gamma straps (**Z02P**)). Next move the capacitor adjustment first one direction, then the other until a minimum **SWR reading** is obtained. If SWR is not yet satisfactory, move the slider out 2" away from the boom. If the reading has gone up move the slider back to the original position and then 2" towards the boom. Now readjust the capacitor for minimum SWR. You should now be able to determine which direction to move the slider. Repeat the above procedure moving the slider in smaller increments until a satisfactory SWR is obtained. Tighten all hardware. Disconnect the SWR bridge and reconnect your coaxial cable.

NOTE!

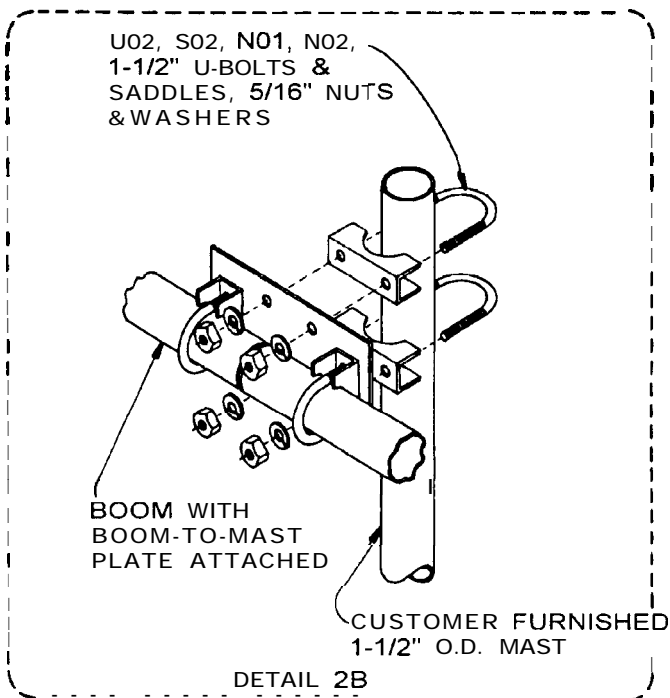
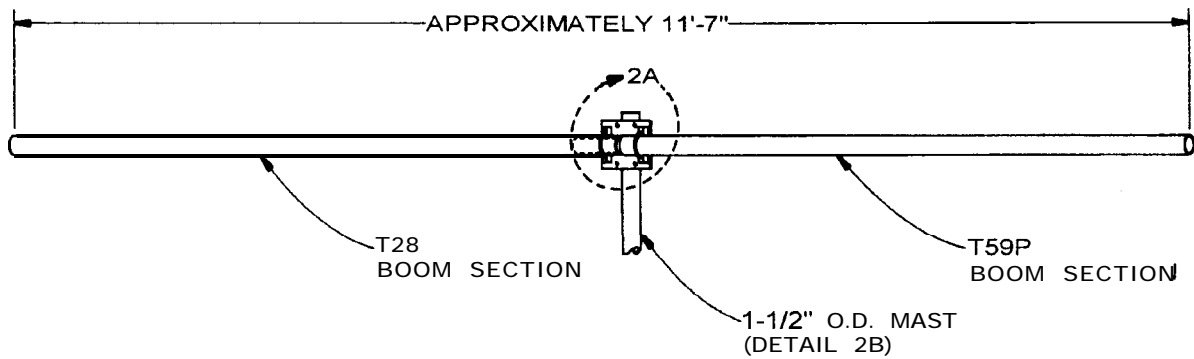
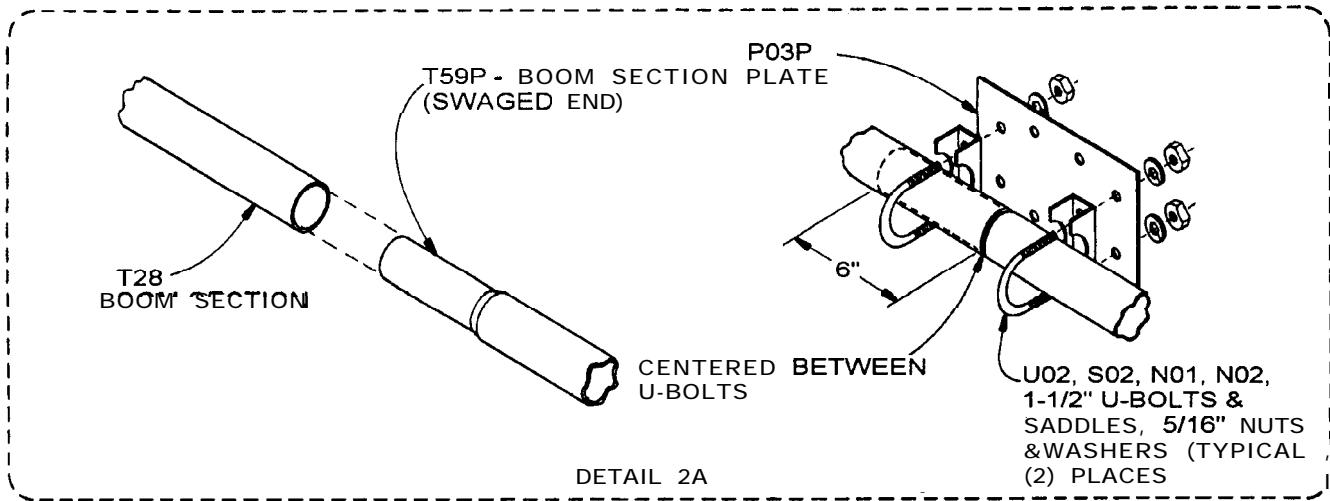
When assembling for vertical use, set antenna on a pole about 8 to 9 feet above the ground horizontally and adjust SWR for 1.7. When you turn the antenna vertical and mount it on the tower, etc., the SWR will drop to 1.5 or less . This is good; QUIT!



▲ FOR DETAILS OF BOOM ASSEMBLY AND MAST MOUNTING, SEE FIG. 2
 ▲ FOR DETAILS OF ELEMENT ASSEMBLY AND MOUNTING, SEE FIG. 2

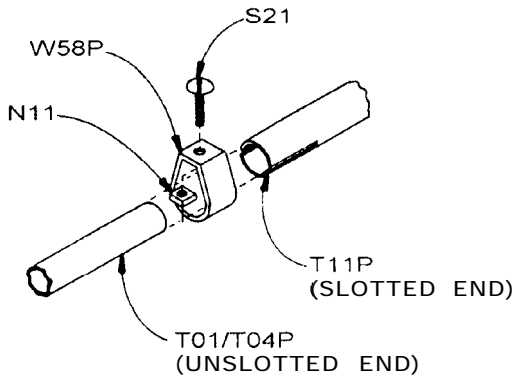
GENERAL ASSEMBLY

FIGURE 1



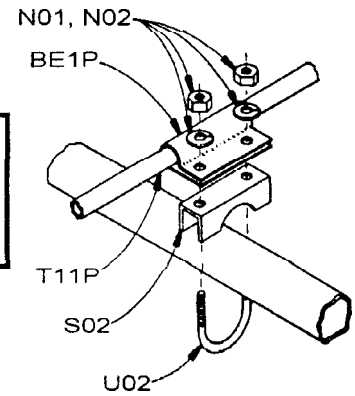
BOOM ASSEMBLY
& MAST MOUNTING

FIGURE 2

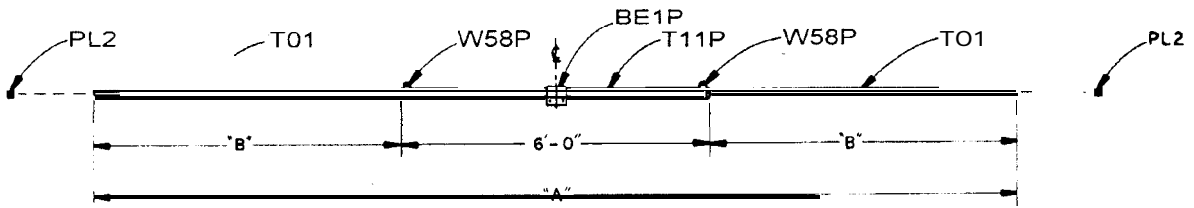


ELEMENT ASSEMBLY DETAILS

Please read the Assembly and Troubleshooting Tips at the end of this instruction booklet before assembling elements.



ELEMENT MOUNTING DETAIL



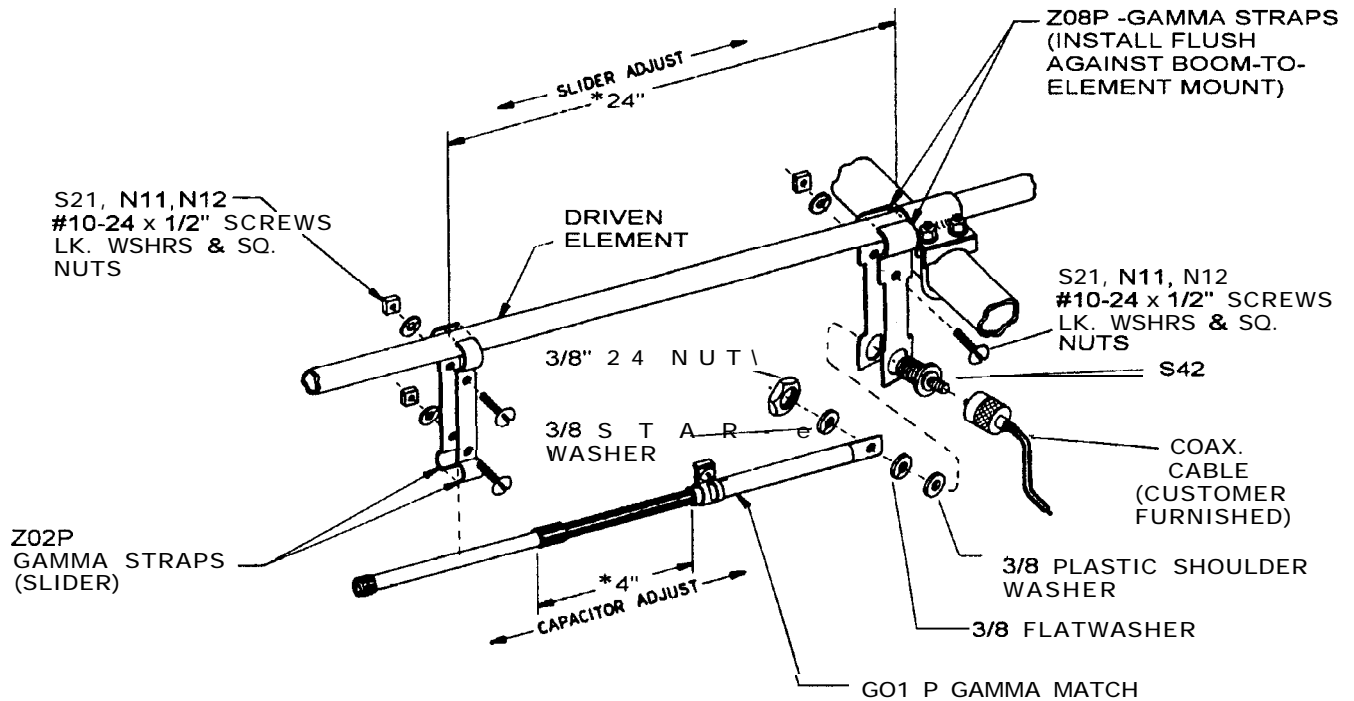
NOTE! Assemble for the middle of the desired channels, that is 27.200 for regular channel CB's as this is channel 20.

FREQUENCY (MHz)	REFLECTOR		DRIV. ELEM.		DIRECTOR	
	"A"	"B"	"A"	"B"	"A"	"B"
26.500/26.999	18'-6"	6'-3"	17'-6"	5'-9"	16'-9"	5'-4.5"
27.000/27.199	18'-5"	6'-2.5"	17'-5"	5'-8.5"	16'-8"	5'-4"
27.200/27.399	18'-3"	6'-1.5"	17'-4"	5'-8"	16'-6"	5'-3"
27.400/27.599	18'-2"	6'-1"	17'-3"	5'-7.5"	16'-5"	5'-2.5"
27.600/27.799	18'-1"	6'-.5"	17'-1"	5'-6.5"	16'-4"	5'-2"
27.800/27.999	17'-11"	5'-11.5"	17'-0"	5'-6"	16'-3"	5'-1.5"
28.000/28.199	17'-10"	5'-11"	16'-10"	5'-5"	16'-1"	5'-0.5"
28.200/28.399	17'-8"	5'-10"	16'-9"	5'-4.5"	16'-0"	5'-0"
28.400/28.599	17'-7"	5'-9.5"	16'-8"	5'-4"	15'-11"	4'-11.5"
28.600/28.799	17'-5"	5'-8.5"	16'-7"	5'-3.5"	15'-10"	4'-11"
28.800/29.999	17'-4"	5'-8"	16'-5"	5'-2.5"	15'-8"	4'-10"
29.000/29.199	17'-2"	5'-7"	16'-3"	5'-1.5"	15'-7"	4'-9.5"
29.200/29.399	17'-1"	5'-6.5"	16'-2"	5'-1"	15'-6"	4'-9"
29.400/29.599	16'-11"	5'-5.5"	16'-1"	5'-0.5"	15'-4"	4'-8"
29.600/29.799	16'- 10"	5'-5"	16'-0"	5'-0"	15'-3"	4'-7.5"
29.800/30.000	16'-9"	5'-4.5"	15'-10"	4'-11"	15'-2"	4'-7"

ELEMENT ASSEMBLY & MOUNTING

FIGURE 3

***NOTE:** THESE DIMENSIONS ARE APPROXIMATE. REFER TO THE INSTRUCTIONS ON ADJUSTING THE S.W.R TO DETERMINE EXACT SETTINGS. THERE ARE 2 SEPARATE GAMMA ADJUSTMENTS, 1. CAPACITOR ADJUSTMENT, 2. SLIDER POSITION. **DO NOT MOVE BOTH AT THE SAME TIME.** MOVE THE CAPACITOR FIRST, THEN, IF NECESSARY MOVE THE SLIDER, AND GO BACK TO THE CAPACITOR.



GAMMA MATCH MOUNTING



Mount the gamma match (GO 1P) to the driven element, using the gamma straps (Z02P, Z08P) and attaching hardware as shown. Attach your 52 ohm coaxial cable to the connector (S42) and dress along boom and down the mast. The gamma is shown pointing down - this is to let water out.

ADJUSTING THE STANDING WAVE RATIO (SWR)

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Caution:

**TAKE CARE TO AVOID ANY CONTACT WITH
OVERHEAD POWER LINES WHEN RAISING,
INSTALLING, OR REPAIRING YOUR
ANTENNA, TOWER, OR ROTOR.**

DEATH WILL OCCUR!

Installing and rigging towers, masts and antennas require specialized skills and experience. Information supplied by MACo assumes that all products will be installed by personnel having these skills and have installed similar products before. No one should attempt to install towers or masts without these knowledgeable skills.

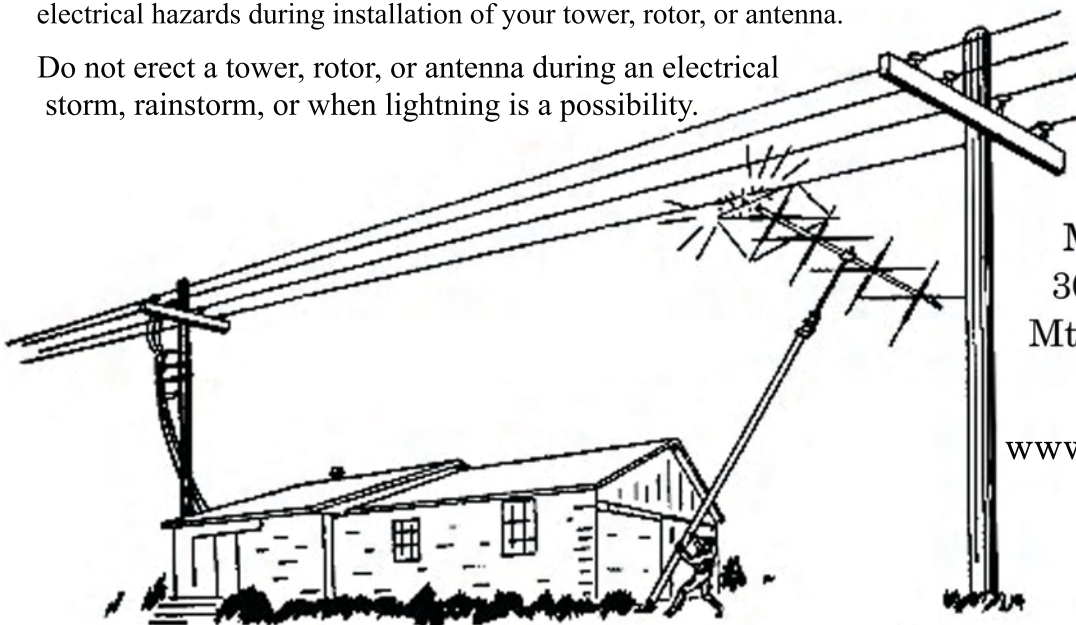
MACo assumes no liability if faulty or dangerous installation practices are used. There are available, trained and experienced personnel to assist in installation, maintenance, or disassembly. Contact your local installer if consultation or assistance is required.

All tower and antenna installations should be thoroughly inspected at least twice a year by qualified, experienced, and trained personnel to insure proper performance and safety standards.

Electrical Warning

An additional warning precaution is given to be careful of surrounding high voltage power wires and other electrical hazards during installation of your tower, rotor, or antenna.

Do not erect a tower, rotor, or antenna during an electrical storm, rainstorm, or when lightning is a possibility.



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